

Fort Wayne Metals Research Products Corp

PHN 260.747.4154
FAX 260.747.0398

9609 Ardmore Avenue
Fort Wayne, IN 46809

fwmetals.com

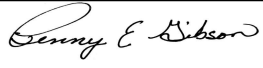


FORT WAYNE METALS

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F-QM-50
rev. November 04, 2018

CERTIFICATION OF COMPLIANCE

Certification: 1383582-1	Manufactured Date: 09/03/2021	Batch: 16241072	
Customer: TNS Korea		Sales Order: 1108580	
Customer Part: FWMTNS001HR022		Purchase Order: TNS #200221-005 2of9	Certified By Penny Gibson
Quantity Shipped: 426.467 kg (3065 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			3 September, 2021
			Date
Alloy: Ti-6Al-4V ELI		Condition: Hard	
Size: 4.0 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

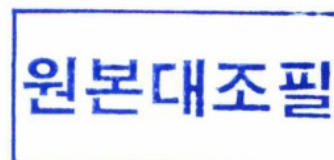
Heat Number: 8R64962			
Batch Description: Coil			
Aluminum (Al) (%)	6.1850	Balance	Titanium
Carbon (C) (%)	0.0180	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0036	Iron (Fe) (%)	0.1950
Nitrogen (N) (%)	0.0055	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1150	Total Trace Elements (%)	< 0.3000
Vanadium (V) (%)	3.8000	Yttrium (Y) (%)	< 0.0010
RM Country of Origin	USA	RM DFARS Compliant	Compliant
RM Melt Method	PAM + VAR	Ultrasonic Tested	Yes

FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	3.99415	Discrete Part Length (mm)	2,508.2500
Breakload (kg)	1,530	Tensile Strength (Mpa)	1,198
Elongation (%)	16.2	Yield Load (kg)	1,270
Yield Strength (Mpa)	994	Hydrogen (H) (%)	0.0090
Cold Work (%)	48.1	Beta Transus (°C)	973.0000
Alpha Case Free	Pass	Microstructure	A1
MetLab Report Number	21-07-75340	Reduction of Area (%)	38.0
Rockwell Hardness C (ea)	37.00		

Made in the USA from domestic and foreign materials.

FDA registered and ISO 13485 certified · ISO 9001 and AS 9100 certified



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CERTIFICATION OF COMPLIANCE

Certification: 1383582-1	Manufactured Date: 09/03/2021	Batch: 16241072	
Customer: TNS Korea		Sales Order: 1108580	
Customer Part: FWMTNS001HR022		Purchase Order: TNS #200221-005 2 of 9	Certified By Penny Gibson
Quantity Shipped: 426.467 kg (3065 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			3 September, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Hard		
Size: 4.0 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

TESTING PROPERTIES

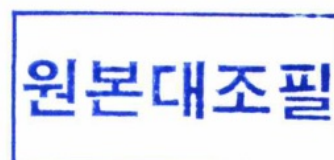
Crosshead Speed (mm/min)	1,2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50,8000		

Batch Description: **Eddy Current Tested**

Eddy Current Test Pass

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CERTIFICATION OF COMPLIANCE

Certification: 1379961-1	Manufactured Date: 09/15/2021	Batch: 16241180	 Certified By Penny Gibson Inspector 15 September, 2021 Date
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	
Quantity Shipped: 797.506 kg (3668 ea)			
Finish: Centerless Ground & Polished, Chamfer			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 5 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

Heat Number: W1B17			
Batch Description: Coil			
Aluminum (Al) (%)	5.9150	Balance	Titanium
Carbon (C) (%)	0.0200	Cobalt (Co) (%)	< 0.0100
Hydrogen (H) (%)	0.0015	Iron (Fe) (%)	0.1500
Nitrogen (N) (%)	0.0100	Other Single Trace (%)	0.1000
Oxygen (O) (%)	0.1100	Total Trace Elements (%)	0.4000
Vanadium (V) (%)	3.9600	Yttrium (Y) (%)	< 0.0009
RM Country of Origin	USA	RM DFARS Compliant	Compliant
RM Melt Method	VAR + VAR	Ultrasonic Tested	Yes

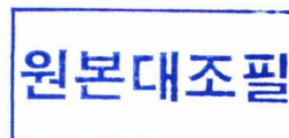
FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Annealed			
Diameter (mm)	4.99745	Discrete Part Length (mm)	2,508.2500
Breakload (kg)	1,913	Tensile Strength (mpa)	956
Elongation (%)	19.2	Yield Load (kg)	1,613
Yield Strength (mpa)	807	Hydrogen (H) (%)	0.0020
Cold Work (%)	0.0	MetLab Report Number	21-08-76353
Beta Transus (°C)	997.5000	Reduction of Area (%)	46.9
Microstructure	A1	Rockwell Hardness C (ea)	30.00

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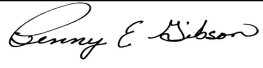


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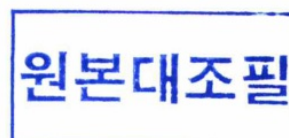
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CERTIFICATION OF COMPLIANCE

Certification: 1379961-1	Manufactured Date: 09/15/2021	Batch: 16241180	
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	Certified By Penny Gibson
Quantity Shipped: 797.506 kg (3668 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			15 September, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Annealed		
Size: 5 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			
Crosshead Speed (mm/min)	1.2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50.8000		
Batch Description: Centerless Ground and Polish			
Eddy Current Test	Pass		

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CERTIFICATION OF COMPLIANCE

Certification: 1379451-1	Manufactured Date: 09/10/2021	Batch: 16286427	
Customer: TNS Korea		Sales Order: 1109201	
Customer Part: FWMTNS001HR029		Purchase Order: TNS #200221-005 2of10	Certified By Chase Strader
Quantity Shipped: 240.313 kg (3075 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			10 September, 2021
			Date
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 3 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

Heat Number: W1B17			
Batch Description: Coil			
Aluminum (Al) (%)	5.9150	Balance	Titanium
Carbon (C) (%)	0.0200	Cobalt (Co) (%)	< 0.0100
Hydrogen (H) (%)	0.0015	Iron (Fe) (%)	0.1500
Nitrogen (N) (%)	0.0100	Other Single Trace (%)	0.1000
Oxygen (O) (%)	0.1100	Total Trace Elements (%)	0.4000
Vanadium (V) (%)	3.9600	Yttrium (Y) (%)	< 0.0009
RM Country of Origin	USA	RM DFARS Compliant	Compliant
RM Melt Method	VAR + VAR	Ultrasonic Tested	Yes

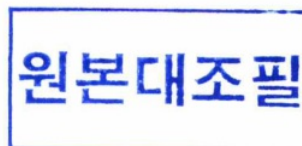
FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00584 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	2.99847	Discrete Part Length (mm)	2,501.9000
Breakload (kg)	710	Tensile Strength (mpa)	987
Elongation (%)	23	Yield Load (kg)	592
Yield Strength (mpa)	822	Hydrogen (H) (%)	0.0015
Cold Work (%)	9.6	MetLab Report Number	21-06-74696
Beta Transus (°C)	977.5000	Reduction of Area (%)	46.8
Microstructure	A1	Rockwell Hardness C (ea)	28.00

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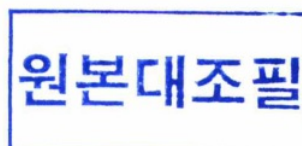
CERTIFICATION OF COMPLIANCE

Certification: 1379451-1	Manufactured Date: 09/10/2021	Batch: 16286427	
Customer: TNS Korea		Sales Order: 1109201	
Customer Part: FWMTNS001HR029		Purchase Order: TNS #200221-005 2 of 10	Certified By Chase Strader
Quantity Shipped: 240.313 kg (3075 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			10 September, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Annealed		
Size: 3 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

Crosshead Speed (mm/min)	1.2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50.8000		

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CERTIFICATION OF COMPLIANCE

Certification: 1366334-1	Manufactured Date: 06/03/2021	Batch: 17836882	 Certified By Kim Wolf Department Team Leader 3 June, 2021 Date
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	
Quantity Shipped: 420.299 kg (1933 ea)			
Finish: Centerless Ground & Polished, Chamfer			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 5 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

RAW MATERIAL CHARACTERISTICS

Heat Number: 8V64240			
Batch Description: Coil			
Aluminum (Al) (%)	6.0900	Balance	Titanium
Carbon (C) (%)	0.0245	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0053	Iron (Fe) (%)	0.2000
Nitrogen (N) (%)	0.0045	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1100	Total Trace Elements (%)	< 0.3000
Vanadium (V) (%)	3.8900	Yttrium (Y) (%)	< 0.0010
RM Country of Origin	USA	RM DFARS Compliant	Compliant
Ultrasonic Tested	Yes		

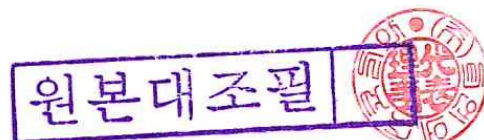
FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	4.99491	Discrete Part Length (mm)	2,517.7750
Breakload (kg)	1,998	Tensile Strength (mpa)	1,000
Elongation (%)	17.4	Yield Load (kg)	1,660
Yield Strength (mpa)	831	Hydrogen (H) (%)	0.0020
Cold Work (%)	7.1	MetLab Report Number	21-05-74407
Beta Transus (°C)	972.0000	Reduction of Area (%)	41.8
Microstructure	A1	Rockwell Hardness C (ea)	37.00

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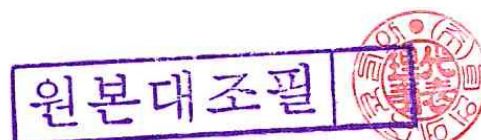
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CERTIFICATION OF COMPLIANCE

Certification: 1366334-1	Manufactured Date: 06/03/2021	Batch: 17836882	
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	Certified By Kim Wolf Department Team Leader
Quantity Shipped: 420.299 kg (1933 ea)			
Finish: Centerless Ground & Polished, Chamfer			3 June, 2021 Date
Alloy: Ti-6Al-4V ELI	Condition: Annealed		
Size: 5 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			
Crosshead Speed (mm/min)	1.2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50.8000		
Batch Description: Eddy Current Tested			
Eddy Current Test	Pass		

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CERTIFICATION OF COMPLIANCE

Certification: 1350725-1	Manufactured Date: 02/04/2021	Batch: 16281896	
Customer: TNS Korea		Sales Order: 1109201	
Customer Part: FWMTNS001HR029		Purchase Order: TNS #200221-005 2 of 10	Certified By Chase Strader
Quantity Shipped: 122.923 kg (1571 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			4 February, 2021
			Date
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 3 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

Heat Number: A9K98			
Batch Description: Coil			
Aluminum (Al) (%)	5.8850	Balance	Titanium
Carbon (C) (%)	< 0.0100	Cobalt (Co) (%)	< 0.0100
Hydrogen (H) (%)	0.0013	Iron (Fe) (%)	0.1800
Nitrogen (N) (%)	< 0.0100	Other Single Trace (%)	0.1000
Oxygen (O) (%)	0.1100	Total Trace Elements (%)	0.4000
Vanadium (V) (%)	3.9000	Yttrium (Y) (%)	< 0.0010
RM Country of Origin	USA	RM DFARS Compliant	Compliant
Ultrasonic Tested	Yes		

FINISHED GOOD MATERIAL CHARACTERISTICS

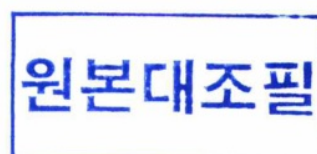
Size Tolerance: Diameter +0.00000 / -0.00584 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	2.99593	Discrete Part Length (mm)	2,501.9000
Breakload (kg)	713	Tensile Strength (mpa)	992
Elongation (%)	21	Yield Load (kg)	609
Yield Strength (mpa)	847	Hydrogen (H) (%)	0.0020
Cold Work (%)	9.5	MetLab Report Number	20-12-71598
Beta Transus (°C)	973.0000	Reduction of Area (%)	48.1
Microstructure	A1	Rockwell Hardness C (ea)	31.00

TESTING PROPERTIES

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Information contained herein may be subject to the International Traffic in Arms Regulations "ITAR" (22 CFR Parts 120 - 130) or the Export Administration Regulations "EAR" (15 CFR Parts 300 - 799) and may not be transferred to a Foreign Person, either within the United States or abroad, without an export license or other authorization from the US Department of State or US Department of Commerce. Violations of these export laws may be subject to civil and/or criminal penalties.



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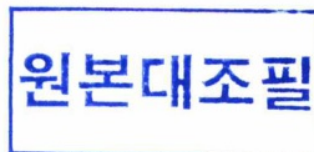
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CERTIFICATION OF COMPLIANCE

Certification: 1350725-1	Manufactured Date: 02/04/2021	Batch: 16281896	
Customer: TNS Korea		Sales Order: 1109201	
Customer Part: FWMTNS001HR029		Purchase Order: TNS #200221-005 2of10	Certified By Chase Strader
Quantity Shipped: 122.923 kg (1571 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			4 February, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Annealed		
Size: 3 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

Crosshead Speed (mm/min)	0.3556	Secondary Crosshead Speed (mm/min)	6.3500
Gauge Length (mm)	50.8000		



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Perryman company

625 Technology Dr., Coal Center, PA 15423

phone: 724-746-9390 fax: 724-746-9392

SHIP TO

Perryman Company

213 Vandale Drive

Houston, PA 15342

CERTIFICATE OF TEST

For TITANIUM INGOT

WORK ORDER

049686

HEAT NUMBER

PV09019

QUANTITY
12680 LBS

PCS
1

DESCRIPTION FORM: Ingot, Grade: Ti6Al4V Eli, Size: 30

SPECIFICATION CAPABILITY

P-132 Rev 3

Chemistry (WT%) Top

O	N	C	Fe	Al	V	Si	Cu	Pd	Y	H	B	Ru
.08	.005	.012	.10	6.08	3.98	.018	<.004	<.005	<.005	.0004	<.003	<.005

Chemistry (WT%) Bottom

O	N	C	Fe	Al	V	Si	Cu	Pd	Y	H	B	Ru
.09	.005	.009	.10	6.05	4.09	.014	<.004	<.005	<.005	.0003	<.003	<.005

Comments

Melting Process:

EBCHR-VAR

Calculated Beta Transus T/B:

1786F/1786F

Calculated Beta Transus T/B C:

974C/974C

Residual Elements, each < .03%

Residual Elements, total < .10%

Balance Titanium.

Melted in the United States of America.

The material is free of radioactive and mercury contamination.

Oxygen/Nitrogen tested in accordance with ASTM E1409.

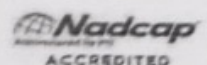
Carbon tested in accordance with ASTM E1941.

Hydrogen tested in accordance with ASTM E1447.

B tested in accordance with ASTM E2994.

Metallics Tested By XRF in accordance with ASTM E539.

Elements not required by specification are included in Others(each) and Others(Total)



Materials Testing Laboratory

This material conforms to the chemistry and quality system requirements of the specifications and/or Purchase Order referenced. The results relate only to the lot tested and the results are contained in the records of Perryman Company.

The certificate of test cannot be reproduced except in full without the written approval of the laboratory, and the recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal law.

Michael DeAngelis
Senior Laboratory Technician



Perryman company
213 Vandale Drive Houston, PA 15342 USA
phone: 724-746-9390 fax: 724-746-9392

Certified Test Report

Date: 2/10/2023
Quantity: 52.66 KGS

Customer: TNS Korea
42-59, Sinheung-dong 3-ga
Jung-gu
Incheon22339
Korea

Heat No: PV09019
Melting Source: Perryman Company, USA
Work Order No: 180425

Customer Order No: 221119-006
Specification: ASTM F136-13

Product: Ti 6Al-4V ELI 2 mm +/-0.0254 mm
(0.0787" +/-0.001") Dia. Fine Wire Round

Condition: Annealed + Acid Etched

Chemistry	Wt %	ASTM E 1447:	Post processing Hydrogen Determination	H: .0017	ASTM E 407:	Surface Contamination -	No alpha case 500x
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Metallographic Examination:

Etchant: PER1 & PER2

Mechanical Properties

ASTM E8/EN 2002-001:2005E

Condition

As Shipped

Tensile
Strength
ksi

148

.2% Yield
Strength
ksi

125

Elongation
2"
%

14

Microstructure - Equiax alpha-beta

This is to certify that all test results conform to the specifications listed above and that all tests required were performed by Perryman Company.
The material did not come in contact with Mercury or radioactive contamination at Perryman.
Attached is a copy of the Ingot Chemistry. All testing performed at room temperature unless otherwise noted.
The test results relate only to the lots tested and are contained in the records of Perryman Company. The Certified Test Report cannot be reproduced except in full, without written approval. Made in USA.

Zachary S. Diagan
Laboratory Manager
2/10/2023

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CERTIFICATION OF COMPLIANCE

Certification: 1365949-1	Manufactured Date: 06/07/2021	Batch: 16241179	 Certified By Kim Wolf Department Team Leader 7 June, 2021 Date
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	
Quantity Shipped: 213.188 kg (980 ea)			
Finish: Centerless Ground & Polished, Chamfer			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 5 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

RAW MATERIAL CHARACTERISTICS

Heat Number: 8T63873			
Batch Description: Coil			
Aluminum (Al) (%)	5.9700	Balance	Titanium
Carbon (C) (%)	0.0205	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0021	Iron (Fe) (%)	0.1800
Nitrogen (N) (%)	0.0065	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1250	Total Trace Elements (%)	< 0.3000
Vanadium (V) (%)	3.9350	Yttrium (Y) (%)	< 0.0010
RM Country of Origin	USA	RM DFARS Compliant	Compliant
Ultrasonic Tested	Yes		

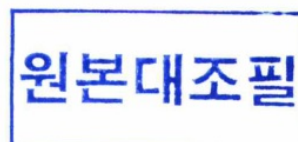
FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	4.99745	Discrete Part Length (mm)	2,508.2500
Breakload (kg)	1,961	Tensile Strength (mpa)	981
Elongation (%)	18.7	Yield Load (kg)	1,623
Yield Strength (mpa)	812	Hydrogen (H) (%)	0.0010
Cold Work (%)	7.0	MetLab Report Number	21-05-74209
Beta Transus (°C)	971.0000	Reduction of Area (%)	47.9
Microstructure	A1	Rockwell Hardness C (ea)	34.00

TESTING PROPERTIES

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PHN 260.747.4154
FAX 260.747.0398

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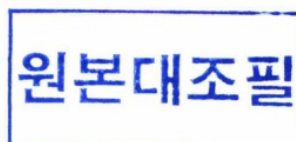
CERTIFICATION OF COMPLIANCE

Certification: 1365949-1	Manufactured Date: 06/07/2021	Batch: 16241179	
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	Certified By Kim Wolf Department Team Leader
Quantity Shipped: 213.188 kg (980 ea)			
Finish: Centerless Ground & Polished, Chamfer			7 June, 2021 Date
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 5 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		
Crosshead Speed (mm/min)	1.2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50.8000		
Batch Description: Eddy Current Tested			

Eddy Current Test Pass

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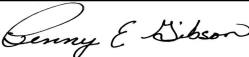


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CERTIFICATION OF COMPLIANCE

Certification: 1383582-1	Manufactured Date: 09/03/2021	Batch: 16241072	
Customer: TNS Korea		Sales Order: 1108580	
Customer Part: FWMTNS001HR022		Purchase Order: TNS #200221-005 2of9	Certified By Penny Gibson
Quantity Shipped: 426.467 kg (3065 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			3 September, 2021
			Date
Alloy: Ti-6Al-4V ELI		Condition: Hard	
Size: 4.0 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

RAW MATERIAL CHARACTERISTICS

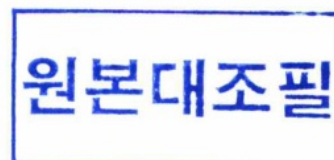
Heat Number: 8R64962			
Batch Description: Coil			
Aluminum (Al) (%)	6.1850	Balance	Titanium
Carbon (C) (%)	0.0180	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0036	Iron (Fe) (%)	0.1950
Nitrogen (N) (%)	0.0055	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1150	Total Trace Elements (%)	< 0.3000
Vanadium (V) (%)	3.8000	Yttrium (Y) (%)	< 0.0010
RM Country of Origin	USA	RM DFARS Compliant	Compliant
RM Melt Method	PAM + VAR	Ultrasonic Tested	Yes

FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	3.99415	Discrete Part Length (mm)	2,508.2500
Breakload (kg)	1,530	Tensile Strength (Mpa)	1,198
Elongation (%)	16.2	Yield Load (kg)	1,270
Yield Strength (Mpa)	994	Hydrogen (H) (%)	0.0090
Cold Work (%)	48.1	Beta Transus (°C)	973.0000
Alpha Case Free	Pass	Microstructure	A1
MetLab Report Number	21-07-75340	Reduction of Area (%)	38.0
Rockwell Hardness C (ea)	37.00		

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Fort Wayne, IN 46809

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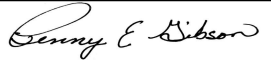


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CERTIFICATION OF COMPLIANCE

Certification: 1383582-1	Manufactured Date: 09/03/2021	Batch: 16241072	
Customer: TNS Korea		Sales Order: 1108580	
Customer Part: FWMTNS001HR022		Purchase Order: TNS #200221-005 2 of 9	Certified By Penny Gibson
Quantity Shipped: 426.467 kg (3065 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			3 September, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Hard		
Size: 4.0 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

TESTING PROPERTIES

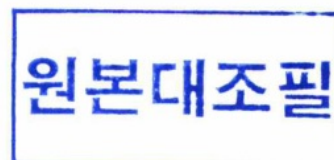
Crosshead Speed (mm/min)	1,2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50,8000		

Batch Description: **Eddy Current Tested**

Eddy Current Test Pass

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fax 260.747.8754
fax 260.747.0198

9409 Ardmore Avenue
Fort Wayne, IN 46803

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CERTIFICATION OF COMPLIANCE

Certification: 1351862-1	Manufactured Date: 02/26/2021	Batch: 16241404	 Certified By: NATHAN KWON Inspector: Date: 26 February, 2021
Customer: TNS Korea	Sales Order: 1508591		
Customer Part: FWHTNS000HR004	Purchase Order: TNS #200223-005 6of9		
Quantity Shipped: 208.653 kg (374 ea)			
Finish: Centerless Ground & Polished, Chamfer			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 8 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			

RAW MATERIAL CHARACTERISTICS

Heat Number: 8T63873			
Batch Description: Coil			
Aluminum (Al) (%)	5.9700	Balance	Titanium
Carbon (C) (%)	0.0205	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0022	Iron (Fe) (%)	0.1800
Nitrogen (N) (%)	0.0065	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1250	Total Trace Elements (%)	< 0.5000
Vanadium (V) (%)	3.9350	Yttrium (Y) (%)	< 0.0050
RM Country of Origin	USA	RM DFARS Compliant	Compliant
Ultrasonic Tested	Yes		

FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00889 mm		Discrete Part Length +49.9999 / -49.7439 mm	
Batch Description: Centerless Ground and Polish			
Diameter (mm)	7.99719	Discrete Part Length (mm)	2,527.3000
Breakload (kg)	5,267	Tensile Strength (mpa)	1,028
Elongation (%)	17.4	4D Elongation (%)	17.4
Yield Load (kg)	4,466	Yield Strength (mpa)	872
Cold Work (%)	37.2	Hydrogen (H) (%)	0.0030
Beta Transus (°C)	971.0000	MatLab Report Number	21-01-71868
Microstructure	A1	Rockwell Hardness C (ea)	34.00
Reduction of Area (%)	49.9	TNS KOREA CO.,LTD	

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2021-04-08

BY

NATHAN KWON / CEO

Fort Wayne Metals Research Products Corp

PHN 260.747.4154
FAX 260.747.03989609 Ardmore Avenue
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CERTIFICATION OF COMPLIANCE

Certification: 1379961-1	Manufactured Date: 09/15/2021	Batch: 16241180	 Certified By Penny Gibson Inspector 15 September, 2021 Date
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	
Quantity Shipped: 797.506 kg (3668 ea)			
Finish: Centerless Ground & Polished, Chamfer			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 5 mm x 2500 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

Heat Number: W1B17			
Batch Description: Coil			
Aluminum (Al) (%)	5.9150	Balance	Titanium
Carbon (C) (%)	0.0200	Cobalt (Co) (%)	< 0.0100
Hydrogen (H) (%)	0.0015	Iron (Fe) (%)	0.1500
Nitrogen (N) (%)	0.0100	Other Single Trace (%)	0.1000
Oxygen (O) (%)	0.1100	Total Trace Elements (%)	0.4000
Vanadium (V) (%)	3.9600	Yttrium (Y) (%)	< 0.0009
RM Country of Origin	USA	RM DFARS Compliant	Compliant
RM Melt Method	VAR + VAR	Ultrasonic Tested	Yes

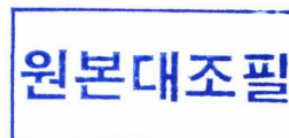
FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.00000 / -0.00787 mm		Discrete Part Length +24.9987 / -24.9987 mm	
Batch Description: Annealed			
Diameter (mm)	4.99745	Discrete Part Length (mm)	2,508.2500
Breakload (kg)	1,913	Tensile Strength (mpa)	956
Elongation (%)	19.2	Yield Load (kg)	1,613
Yield Strength (mpa)	807	Hydrogen (H) (%)	0.0020
Cold Work (%)	0.0	MetLab Report Number	21-08-76353
Beta Transus (°C)	997.5000	Reduction of Area (%)	46.9
Microstructure	A1	Rockwell Hardness C (ea)	30.00

TESTING PROPERTIES

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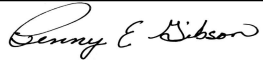


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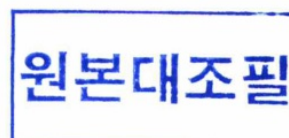
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CERTIFICATION OF COMPLIANCE

Certification: 1379961-1	Manufactured Date: 09/15/2021	Batch: 16241180	
Customer: TNS Korea		Sales Order: 1108584	
Customer Part: FWMTNS001HR002		Purchase Order: TNS #200221-005 3of9	Certified By Penny Gibson
Quantity Shipped: 797.506 kg (3668 ea)			Inspector
Finish: Centerless Ground & Polished, Chamfer			15 September, 2021
			Date
Alloy: Ti-6Al-4V ELI	Condition: Annealed		
Size: 5 mm x 2500 mm			
Specification: ASTM F136			
The material in this shipment has been certified to comply to the above specification			
Crosshead Speed (mm/min)	1.2446	Secondary Crosshead Speed (mm/min)	25.4000
Gauge Length (mm)	50.8000		
Batch Description: Centerless Ground and Polish			
Eddy Current Test	Pass		

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CERTIFICATION OF COMPLIANCE

Certification: 1389588-1	Manufactured Date: 08/10/2021	Batch: 18374585	<i>Chase Strader</i>
Customer: TNS Korea		Sales Order: 1138249	
Customer Part: -		Purchase Order: TNS #210623-004	Certified By Chase Strader Inspector
Quantity Shipped: 49.477 kg			10 August, 2021 Date
Finish: Etched			
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 1.63 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

RAW MATERIAL CHARACTERISTICS

Heat Number: H33385			
Batch Description: Round Wire			
Aluminum (Al) (%)	6.0450	Balance	Titanium
Carbon (C) (%)	0.0190	Cobalt (Co) (%)	< 0.1000
Hydrogen (H) (%)	0.0029	Iron (Fe) (%)	0.1700
Nitrogen (N) (%)	0.0090	Other Single Trace (%)	< 0.1000
Oxygen (O) (%)	0.1050	Total Trace Elements (%)	< 0.3000
Vanadium (V) (%)	4.0000	Yttrium (Y) (%)	< 0.0004
RM Country of Origin	USA	RM DFARS Compliant	Compliant
Ultrasonic Tested	Yes		

FINISHED GOOD MATERIAL CHARACTERISTICS

Size Tolerance: Diameter +0.0127 / -0.0127 mm			
Batch Description: Annealed			
Diameter (mm)	1.6261	Breakload (kg)	225
Tensile Strength (Mpa)	1,062	Elongation (%)	10.7
Yield Load (kg)	171.5	Yield Strength (Mpa)	810
Hydrogen (H) (%)	0.0050	Alpha Case Free	Pass
Beta Transus (°C)	967.0000	MetLab Report Number	21-08-75962
Microstructure	A1		

TESTING PROPERTIES

Crosshead Speed (mm/min) 1.7780 Secondary Crosshead Speed (mm/min) 25.4000

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BY

NATHAN KWON / CEO

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FAX 260.747.0398

9609 Ardmore Avenue
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CERTIFICATION OF COMPLIANCE

Certification: 1389588-1	Manufactured Date: 08/10/2021	Batch: 18374585	
Customer: TNS Korea		Sales Order: 1138249	
Customer Part: -		Purchase Order: TNS #210623-004	Certified By Chase Strader Inspector
Quantity Shipped: 49.477 kg			
Finish: Etched			10 August, 2021 Date
Alloy: Ti-6Al-4V ELI		Condition: Annealed	
Size: 1.63 mm			
Specification: ASTM F136	The material in this shipment has been certified to comply to the above specification		

Gauge Length (mm)

254.0000

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